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**Vacuum Table – SURELINE PTFE/PFA Piping Systems**

Diameter	Lining Thickness (mm)	Possible Vacuum (0,1 MPa)			
		21 C°	100 C°	150 C°	200 C°
DN 25	T=3.0 mm ± 0.3 mm	✓	✓	✓	✓
DN 25	T=4.0 mm ± 0.4 mm	✓	✓	✓	✓
DN 32	T=3.0 mm ± 0.3 mm	✓	✓	✓	✓
DN 32	T=4.0 mm ± 0.4 mm	✓	✓	✓	✓
DN 40	T=3.0 mm ± 0.3 mm	✓	✓	✓	✓
DN 40	T=4.0 mm ± 0.4 mm	✓	✓	✓	✓
DN 50	T=3.0 mm ± 0.3 mm	✓	✓	✓	✓
DN 50	T=4.0 mm ± 0.4 mm	✓	✓	✓	✓
DN 65	T=3.0 mm ± 0.3 mm	✓	✓	✓	✓
DN 65	T=4.0 mm ± 0.4 mm	✓	✓	✓	✓
DN 80	T=3.0 mm ± 0.3 mm	✓	✓	✓	❖
DN 80	T=4.0 mm ± 0.4 mm	✓	✓	✓	✓
DN 100	T=4.0 mm ± 0.4 mm	✓	✓	✓	❖
DN 100	T=4.5 mm ± 0.4 mm	✓	✓	✓	✓
DN 125	T=4.5 mm ± 0.4 mm	✓	✓	✓	❖
DN 125	T=5.0 mm ± 0.5 mm	✓	✓	✓	✓
DN 150	T=5.0 mm ± 0.5 mm	✓	✓	✓	❖
DN 150	T=6.0 mm ± 0.4 mm	✓	✓	✓	✓
DN 200	T=5.0 mm ± 0.5 mm	✓	✓	✓	❖
DN 200	T=6.0 mm ± 0.4 mm	✓	✓	✓	✓
DN 250	T=5.0 mm ± 0.5 mm	✓	✓	✓	❖
DN 250	T=6.0 mm ± 0.4 mm	✓	✓	✓	✓
DN 300	T=5.0 mm ± 0.5 mm	✓	✓	✓	❖
DN 300	T=6.0 mm ± 0.4 mm	✓	✓	✓	✓

Legend

✓	❖	○
Full Vacuum	Conditional Vacuum	No Vacuum